

**Work Order ID 64840**

December 17, 2010 11:13:47 AM



Page 1

Item ID: D350-636-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 12/17/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/20/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start

Approvals: Process Plan: ✓ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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N/A	Rev F
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100



DC

Document Control

DOCUMENT CONTROL

+

0.00

Memo

0.00

Photocopy D350-636 bluefile &amp; type labels per PPPD350-636-043 CHG001

Sulabey

CK for BG 11/01/04

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

11/13 SP (12)

115



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Sulabey

70

**Work Order ID 64840**

December 17, 2010 11:13:48 AM



Page 2

Item ID: D350-636-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 12/17/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/20/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-043 Location: <u>62</u> PPP Rev: <u>2</u>								
130 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/1/4 sf

CK 11/01/05

BS 12-01-5  
①

# Picklist Print

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Page 1

Work Order ID: 64840

Parent Item: D350-636-043

Parent Item Name: Wearshoe



Start Date: 12/17/10

Required Date: 12/20/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-12-17 DD  
10.05.20 added QC4 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C5A



Bolt

Purchased

No

110

Each

1,004.000

38

38

11/1/35

## Location

## Loc Qty

## Loc Code

ST350

1004

114330

11

115015

13

115371

100

115422

100

115594

6

115835

274

116419

500

38

AN3C7A



BOLT

Purchased

No

110

Each

170.0000

4

4

11/1/35

## Location

## Loc Qty

## Loc Code

ST351

170

113149

73

114382

10

116169

87

4

AN960C10L



washer

NAS1149C0332  
R

Purchased

No

110

Each

25.0000

42

42

M116025 10/1/35

## Location

## Loc Qty

## Loc Code

ST245

25

107534

25

# Picklist Print

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Page 2

Work Order ID: 64840

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 12/17/10

Required Date: 12/20/10

Start Qty: 1.00

Required Qty: 1.00

D3535-13  
Wearshoe

Manufactured No 110 Each 12.0000 1 1

11/1/358

Location Loc Qty Loc Code

FP018 12  
63677 12

D3535-25  
Wearshoe

Manufactured No 110 Each 13.0000 1 1

11/1/358

Location Loc Qty Loc Code

FP18 13  
62033 1  
62233 12

D3535-35  
Wearshoe

Manufactured No 110 Each 9.0000 1 1

11/1/358

Location Loc Qty Loc Code

FP018 9  
62969 1  
63577 8

D3536-13  
Gasket

Manufactured No 110 Each 7.0000 1 1

11/1/358

Location Loc Qty Loc Code

FP-11 7  
63906 7

# Picklist Print

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Page 3

Work Order ID: 64840



Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 12/17/10

Required Date: 12/20/10

Start Qty: 1.00

Required Qty: 1.00

D3536-25

Manufactured No

110

Each

4.0000



1 1  
11/1/35

Gasket

Location

Loc Qty

Loc Code

FP-12

4

63857

4

D3536-35

Manufactured No

110

Each

8.0000



1 1  
11/1/35

Gasket

Location

Loc Qty

Loc Code

FP012

8

58683

1

63570

7

D3537-1

Manufactured No

110

Each

21.0000



5 5  
11/1/35

Wearpad

Location

Loc Qty

Loc Code

FP017

21

63545

2

63997

19

# REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D350-636

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## 5.0 PARTS LIST (D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
	X				1	D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRAISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRAISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2		NAS1515H8L	WASHER
*7	1	1	1	1		MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1			D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1		D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2		D3672-13	WASHER
12	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4		ALS4-1032-225	INSERT
*14	4	4	4	4		AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4		AN3C6A	BOLT (REPLACES AN3-6A)

(CONTINUED ON NEXT PAGE)

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Date: 10.07.26

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IIN-D350-636

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(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1	D3536-13	GASKET
*24A	1	1	1	1	1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1	D3536-35	GASKET
*26A	38	38	38	38	38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

\* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

\*\* TO BE SUPPLIED BY CUSTOMER

\*\*\* ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

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Revision: H

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